

PLEASE COPY OR VISIT THE DOWNLOAD SECTION OF OUR WEBSITE.  
DO NOT TEAR OUT.

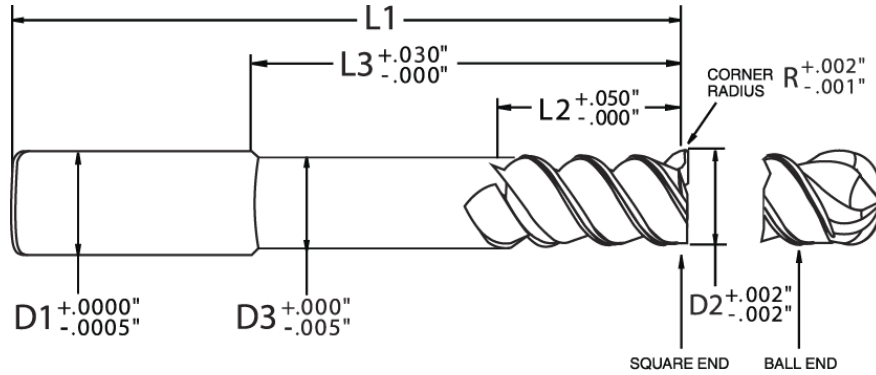
To ensure the accuracy of your order, please fill out this form completely and fax it to: 616.531.7742. If you have any questions, please contact us. Our experts are available to consult with your team and design the tool to your exact specifications. Providing us with all the information we need will help us get you the tool you need expeditiously. Industry standard is to manufacture one additional tool to allow for errors in production. Should no errors occur, we will bill and ship the additional tool.

## SELECT MATERIAL:

- ☐ **HSS** High Speed Steel (M-2)
- ☐ **CO** Cobalt (M-42)
- ☐ **CB** Sub-Micron Grain Carbide
- ☐ **MC** Ultra-Fine Grain Carbide

## OPTIONAL MATERIAL:

- ☐ **M4** PM-M4
- ☐ **M48** PM-M48
- ☐ **T15** PM-T15



## SELECT COATING:

- ☐ **TiN** (Titanium Nitride)
- ☐ **TiCN** (Titanium Carbon Nitride)
- ☐ **TiAlN-X** (Titanium Aluminum Nitride)
- ☐ **AlTiN-X** (Aluminum Titanium Nitride)
- ☐ **AlTiN-Si3N4** (Aluminum Chromium Nitride Nano)
- ☐ **AlCrN-Si3N4** (Aluminum Titanium Nitride/Silicon Nitride)
- ☐ **ZrN** (Zirconium Nitride)
- ☐ **TiB2** (Titanium Diboride)

## TOOL DIMENSIONS

DIMENSION	DESCRIPTION	MEASUREMENT	NON-STANDARD TOLERANCE
D1	Shank Diameter		+ -
D2	Tip Diameter		+ -
D3	Neck Diameter		+ -
L1	Overall Length		+ -
L2	Length of Cut		+ -
L3	Reach		+ -
R	*Radius		+ -
	# of Flutes		

\*Corner radius measurement only. If square, leave blank. If ball end, write ball end.

Notes:

## TOOL DESIGN

Workpiece Material: \_\_\_\_\_ Application: \_\_\_\_\_

Customer Part Number: \_\_\_\_\_

Helix Angle: ☐ Straight ☐ Slow ☐ Standard ☐ High ☐ Customer Specified: \_\_\_\_\_ °

Helix Options: ☐ Variable Index ☐ Variable Helix ☐ Variable Pitch ☐ Chip Breakers

Helix Spiral: ☐ \*RH Spiral, RH Cut ☐ \*LH Spiral, RH Cut ☐ \*LH Spiral, LH Cut ☐ \*RH = Right Hand

Shank Options: ☐ Plain Shank ☐ Single Weldon ☐ Double Weldon ☐ Full Flat

\*QUANTITY: \_\_\_\_\_ \*DUE DATE: \_\_\_\_\_

\*Minimum order may apply \*Rush delivery options available

## END USER / SHIPPING INFORMATION

Contact: \_\_\_\_\_

Company: \_\_\_\_\_

Address: \_\_\_\_\_

Phone / Fax: \_\_\_\_\_

Email: \_\_\_\_\_

## DISTRIBUTOR / BILLING INFORMATION

Contact: \_\_\_\_\_

Company: \_\_\_\_\_

Address: \_\_\_\_\_

Phone / Fax: \_\_\_\_\_

Email: \_\_\_\_\_

## INTERNAL USE ONLY

REVISIONS	DIMENSIONS	OLD	NEW	REASON/DESCRIPTION	DATE	BY
A						
B						
C						
Received By: _____				Quoted By: _____	Returned By: _____	
Price / Piece: _____				Delivery Date: _____	Shipped Date: _____	
Estimate #: _____				Purchase #: _____	Sales Order #: _____	