

DIE & MOLD END MILLS



GLOBALTM
DIE & MOLD CUTTERS



AMERICAN
MADE

GLOBALLY
RENOWNED

DIE & MOLD END MILLS
FOR HIGH FEED RATE FINISHING OF FERROUS MATERIALS





GLOBALTM
DIE & MOLD CUTTERS

HIGH FEED RATE FINISHING

OF FERROUS MATERIALS

FEATURES & BENEFITS

These tools are ideal for contour machining of mold and die cavities. Premium AlTiN-X Nano coating protects the tool from tool steel and hardened materials, while a larger core design adds stability, rigidity and reduces run out. The high strength flutes were engineered for any difficult to machine material, including hardened tool steels, stainless steels, and high temp alloys. Running at higher speeds and feeds with vibration dampening geometry, our Die and Mold cutters can eliminate the need for expensive hand finishing operations.

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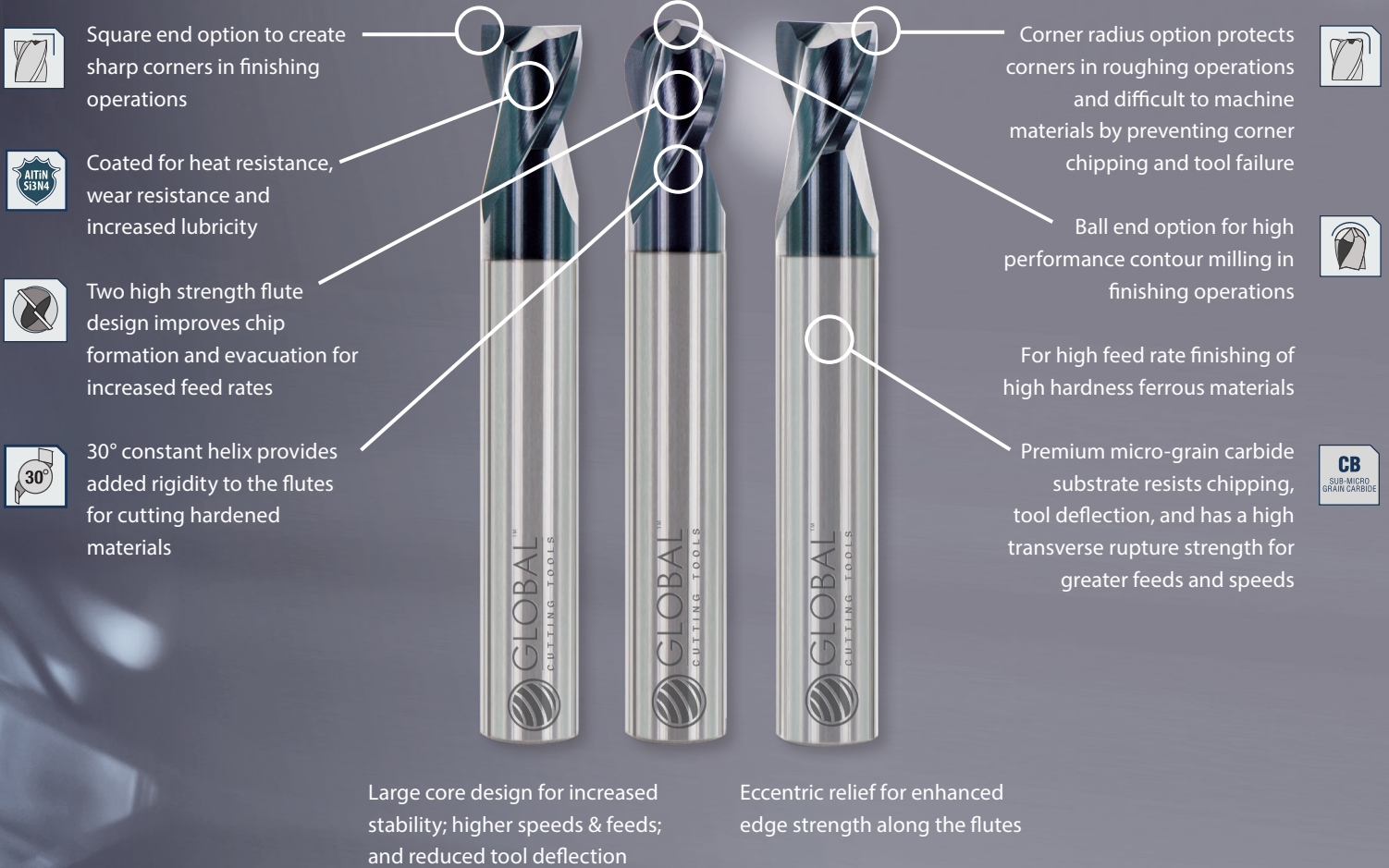
W: conicalendmills.com/custom-tool-ordering



GLOBALTM
CUTTING TOOLS

SERIES: DMX

For high feed rate finishing of high hardness ferrous materials to maximize productivity and surface finish while roughing, slotting, pocketing, contouring and finishing; wet or dry; mold & tools steels, alloy steels and high hardness materials.



TIP & END



SHANK & LENGTH



FLUTE CONFIGURATION



MATERIAL



COATING



RESULTS

Removing material is only part of the battle, to be truly effective, a Die & Mold cutter must speed up slow finishing and contouring operations. The option to use wet or dry, in roughing and finishing, will make your set-up time one of the easiest parts of your day. Our Die and

Mold cutters will leave your finishing operations, finished in record time. These tools have incredible longevity and versatility, making them a staple in most tools rooms and vending machines.

Series DMX: Micro-Grain Carbide, 2 Flutes, 30° Constant Helix, AITiN/Si3N4 Coated

Subseries: DM2SS, DM2SR, DM2SL, DM2CS, DM2CR, DM2CL, DM2BS, DM2BR, DM2BL

Configuration: Varying Diameters; Stub, Regular & Long Lengths;

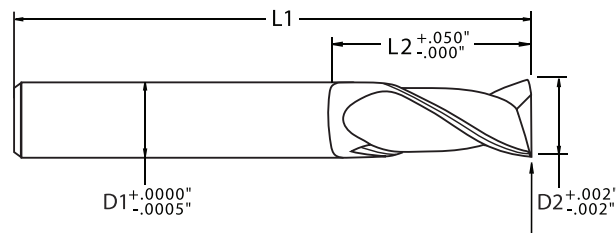
30° Constant Helix; Square End, Corner Radius & Ball End

SERIES DMX - CARBIDE, 2 FLUTE, 30° CONSTANT HELIX

NEW LEVELS OF PERFORMANCE

With an AlTiN/Si3N4 coating for added lubricity and heat resistance, these tools reach new levels of performance and incredible tool longevity. These end mills deliver, beyond expectations.

- Square end option to create sharp corners in finishing operations
- Coated for heat resistance, wear resistance and increased lubricity
- Two high strength flute design improves chip formation and evacuation for increased feed rates
- For high feed rate finishing of high hardness ferrous materials



SQUARE END

To order a corner radius, use code "CR" & actual radius in the part number. For example, a standard AX-203 would be ordered as AX-203-CR-015, with "015" being the radius.

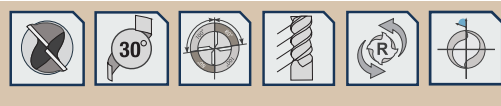
TIP & END



SHANK & LENGTH



FLUTE CONFIGURATION



MATERIAL



COATINGS



SERIES DM2SS - SQUARE END, STUB LENGTH



SHANK DIAMETER (D1)		CUTTER DIAMETER (D2)		FLUTE LENGTH (L2)		OVERALL LENGTH (L1)		PLAIN SHANK	
								PART #	EDP #
1/8	0.125	1/8	0.125	1/4	0.250	2	2.000	DM2-0204-SQ	D001S
3/16	0.188	3/16	0.188	5/16	0.313	2 1/2	2.500	DM2-0305-SQ	D002S
1/4	0.250	1/4	0.250	3/8	0.375	3	3.000	DM2-0406-SQ	D003S
5/16	0.313	5/16	0.313	7/16	0.438	3	3.000	DM2-0507-SQ	D004S
3/8	0.375	3/8	0.375	1/2	0.500	3 1/2	3.500	DM2-0608-SQ	D005S
1/2	0.500	1/2	0.500	5/8	0.625	3 1/2	3.500	DM2-0810-SQ	D006S

SERIES DM2SR - SQUARE END, REGULAR LENGTH



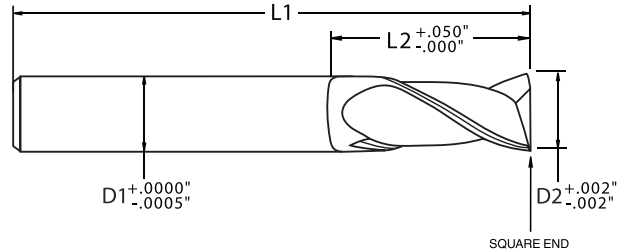
SHANK DIAMETER (D1)		CUTTER DIAMETER (D2)		FLUTE LENGTH (L2)		OVERALL LENGTH (L1)		PLAIN SHANK	
								PART #	EDP #
1/8	0.125	1/8	0.125	5/8	0.625	2 1/2	2.500	DM2-0210-SQ	D101S
3/16	0.188	3/16	0.188	5/8	0.625	2 1/2	2.500	DM2-0310-SQ	D102S
1/4	0.250	1/4	0.250	7/8	0.875	2 1/2	2.500	DM2-0414-SQ	D103S
5/16	0.313	5/16	0.313	7/8	0.875	2 1/2	2.500	DM2-0514-SQ	D104S
3/8	0.375	3/8	0.375	1 1/8	1.125	3	3.000	DM2-0618-SQ	D105S
7/16	0.438	7/16	0.438	1 1/8	1.125	3	3.000	DM2-0718-SQ	D106S
1/2	0.500	1/2	0.500	1 3/8	1.375	3 1/2	3.500	DM2-0822-SQ	D107S
5/8	0.625	5/8	0.625	1 3/8	1.375	3 1/2	3.500	DM2-1022-SQ	D108S
3/4	0.750	3/4	0.750	1 5/8	1.625	4	4.000	DM2-1226-SQ	D109S
1	1.000	1	1.000	1 5/8	1.625	4	4.000	DM2-1626-SQ	D110S

SERIES DMX - CARBIDE, 2 FLUTE, 30° CONSTANT HELIX

CONSIDER IMPORTANT FACTORS

Always consider three important factors when choosing your end mills: application, material and performance. When machining detail features and cavities in ferrous materials, the Global Die & Mold Cutters perform.

- 30° constant helix provides added rigidity to the flutes for cutting hardened materials
- Ball end option for high performance contour milling in finishing operations
- Corner radius option protects corners in roughing operations and difficult to machine materials by preventing corner chipping and tool failure



To order a corner radius, use code "CR" & actual radius in the part number. For example, a standard AX-203 would be ordered as AX-203-CR-015, with "015" being the radius.

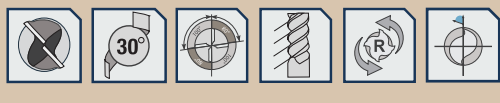
TIP & END



SHANK & LENGTH



FLUTE CONFIGURATION



MATERIAL



COATINGS



SERIES DM2SL - SQUARE END, LONG LENGTH



SHANK DIAMETER (D1)		CUTTER DIAMETER (D2)		FLUTE LENGTH (L2)		OVERALL LENGTH (L1)		PLAIN SHANK	
								PART #	EDP #
1/8	0.125	1/8	0.125	7/8	0.875	2 1/2	2.500	DM2-0214-SQ	D201S
3/16	0.188	3/16	0.188	7/8	0.875	2 1/2	2.500	DM2-0314-SQ	D202S
1/4	0.250	1/4	0.250	1 3/8	1.375	3	3.000	DM2-0422-SQ	D203S
5/16	0.313	5/16	0.313	1 3/8	1.375	3	3.000	DM2-0522-SQ	D204S
3/8	0.375	3/8	0.375	1 7/8	1.875	3 1/2	3.500	DM2-0630-SQ	D205S
7/16	0.438	7/16	0.438	1 7/8	1.875	3 1/2	3.500	DM2-0730-SQ	D206S
1/2	0.500	1/2	0.500	2 1/8	2.125	4	4.000	DM2-0834-SQ	D207S
5/8	0.625	5/8	0.625	2 1/8	2.125	4	4.000	DM2-1034-SQ	D208S
3/4	0.750	3/4	0.750	2 3/8	2.375	5	5.000	DM2-1238-SQ	D209S
1	1.000	1	1.000	2 3/8	2.375	5	5.000	DM2-1638-SQ	D210S

DIE & MOLD CUTTERS

GLOBAL™

SERIES DMX - CARBIDE, 2 FLUTE, 30° CONSTANT HELIX

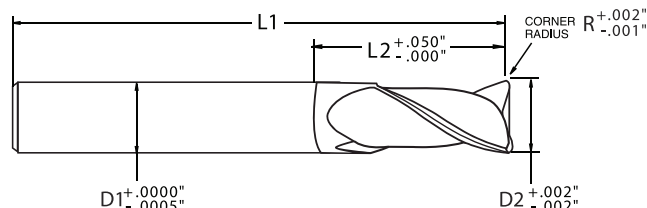
IMPROVED RIGIDITY

These tools are ideal for contour machining of mold and die cavities. Premium AlTiN-X Nano coating protects the tool from tool steel and hardened materials, while a larger core design adds stability, rigidity and reduces run out.

- Premium micro-grain carbide substrate resists chipping, tool deflection, and has a high transverse rupture strength for greater feeds and speeds

- Large core design for increased stability; higher speeds & feeds; and reduced tool deflection

- Eccentric relief for enhanced edge strength along the flutes

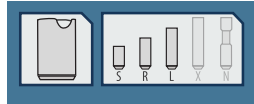


To order a corner radius, use code "CR" & actual radius in the part number. For example, a standard AX-203 would be ordered as AX-203-CR-015, with "015" being the radius.

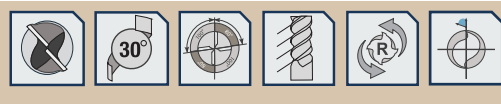
TIP & END



SHANK & LENGTH



FLUTE CONFIGURATION



MATERIAL



COATINGS



SERIES DM2CS - CORNER RADIUS, STUB LENGTH



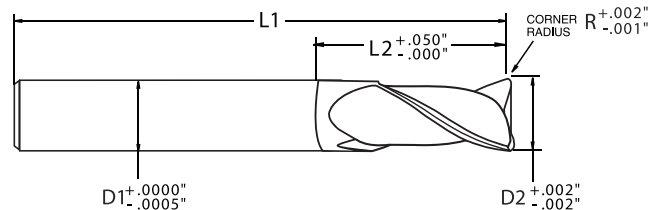
SHANK DIAMETER (D1)		CUTTER DIAMETER (D2)		FLUTE LENGTH (L2)		OVERALL LENGTH (L1)		CORNER RADIUS (R)	PLAIN SHANK	
									PART #	EDP #
1/8	0.125	1/8	0.125	1/4	0.250	2	2.000	0.010	DM2-0204-R1	D0011
								0.020	DM2-0204-R2	D0022
								0.030	DM2-0204-R3	D0033
3/16	0.188	3/16	0.188	5/16	0.313	2 1/2	2.500	0.010	DM2-0305-R1	D0041
								0.020	DM2-0305-R2	D0052
								0.030	DM2-0305-R3	D0063
1/4	0.250	1/4	0.250	3/8	0.375	3	3.000	0.010	DM2-0406-R1	D0071
								0.020	DM2-0406-R2	D0082
								0.030	DM2-0406-R3	D0093
5/16	0.313	5/16	0.313	7/16	0.438	3	3.000	0.020	DM2-0507-R2	D0102
								0.030	DM2-0507-R3	D0113
								0.060	DM2-0507-R6	D0126
								0.090	DM2-0507-R9	D0137
3/8	0.375	3/8	0.375	1/2	0.500	3 1/2	3.500	0.020	DM2-0608-R2	D0142
								0.030	DM2-0608-R3	D0153
								0.060	DM2-0608-R6	D0166
								0.090	DM2-0608-R9	D0177
1/2	0.500	1/2	0.500	5/8	0.625	3 1/2	3.500	0.020	DM2-0810-R2	D0182
								0.030	DM2-0810-R3	D0193
								0.060	DM2-0810-R6	D0206
								0.090	DM2-0810-R9	D0217

SERIES DMX - CARBIDE, 2 FLUTE, 30° CONSTANT HELIX

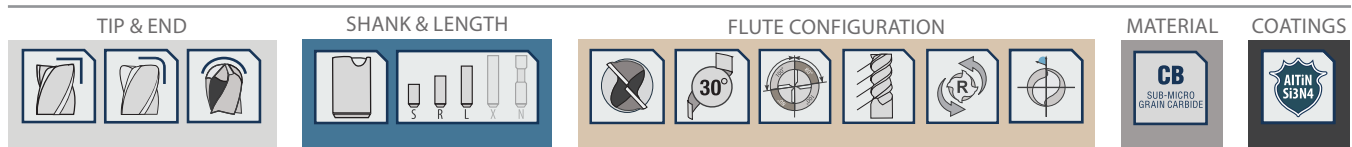
HIGHER SPEEDS AND FEEDS

Running at higher speeds and feeds with vibration dampening geometry, our Die and Mold cutters can eliminate the need for expensive hand finishing operations.

- Square end option to create sharp corners in finishing operations
- Coated for heat resistance, wear resistance and increased lubricity
- Two high strength flute design improves chip formation and evacuation for increased feed rates
- For high feed rate finishing of high hardness ferrous materials



To order a corner radius, use code "CR" & actual radius in the part number. For example, a standard AX-203 would be ordered as AX-203-CR-015, with "015" being the radius.



SERIES DM2CR - CORNER RADIUS, REGULAR LENGTH

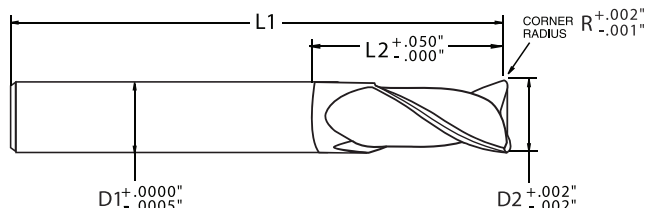
SHANK DIAMETER (D1)		CUTTER DIAMETER (D2)		FLUTE LENGTH (L2)		OVERALL LENGTH (L1)		CORNER RADIUS (R)	PLAIN SHANK	
									PART #	EDP #
1/8	0.125	1/8	0.125	5/8	0.625	2 1/2	2.500	0.010	DM2-0210-R1	D1011
								0.020	DM2-0210-R2	D1022
								0.030	DM2-0210-R3	D1033
3/16	0.188	3/16	0.188	5/8	0.625	2 1/2	2.500	0.010	DM2-0310-R1	D1041
								0.020	DM2-0310-R2	D1052
								0.030	DM2-0310-R3	D1063
1/4	0.250	1/4	0.250	7/8	0.875	2 1/2	2.500	0.010	DM2-0414-R1	D1071
								0.020	DM2-0414-R2	D1082
								0.030	DM2-0414-R3	D1093
5/16	0.313	5/16	0.313	7/8	0.875	2 1/2	2.500	0.020	DM2-0514-R2	D1102
								0.030	DM2-0514-R3	D1113
								0.060	DM2-0514-R6	D1126
								0.090	DM2-0514-R9	D1137
3/8	0.375	3/8	0.375	1 1/8	1.125	3	3.000	0.020	DM2-0618-R2	D1142
								0.030	DM2-0618-R3	D1153
								0.060	DM2-0618-R6	D1166
7/16	0.438	7/16	0.438	1 1/8	1.125	3	3.000	0.090	DM2-0618-R9	D1177
								0.030	DM2-0718-R3	D1183
								0.060	DM2-0718-R6	D1196
1/2	0.500	1/2	0.500	1 3/8	1.375	3 1/2	3.500	0.020	DM2-0822-R2	D1202
								0.030	DM2-0822-R3	D1213
								0.060	DM2-0822-R6	D1226
								0.090	DM2-0822-R9	D1237

SERIES DMX - CARBIDE, 2 FLUTE, 30° CONSTANT HELIX

COMPLETED IN RECORD TIME

The option to use wet or dry, in roughing and finishing, will make your setup time one of the easiest parts of your day. Our Die and Mold cutters will have your finishing operations completed in record time.

- 30° constant helix provides added rigidity to the flutes for cutting hardened materials
- Ball end option for high performance contour milling in finishing operations
- Corner radius option protects corners in roughing operations and difficult to machine materials by preventing corner chipping and tool failure



To order a corner radius, use code "CR" & actual radius in the part number. For example, a standard AX-203 would be ordered as AX-203-CR-015, with "015" being the radius.

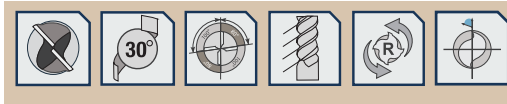
TIP & END



SHANK & LENGTH



FLUTE CONFIGURATION



MATERIAL



COATINGS



SERIES DM2CL - CORNER RADIUS, LONG LENGTH



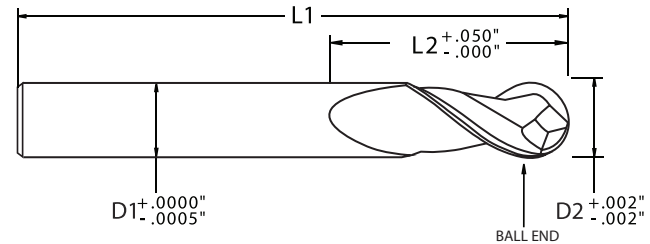
SHANK DIAMETER (D1)		CUTTER DIAMETER (D2)		FLUTE LENGTH (L2)		OVERALL LENGTH (L1)		CORNER RADIUS (R)	PLAIN SHANK	
									PART #	EDP #
1/8	0.125	1/8	0.125	7/8	0.875	3	3.000	0.010	DM2-0214-R1	D2011
								0.020	DM2-0214-R2	D2022
								0.030	DM2-0214-R3	D2033
3/16	0.188	3/16	0.188	7/8	0.875	3	3.000	0.010	DM2-0314-R1	D2041
								0.020	DM2-0314-R2	D2052
								0.030	DM2-0314-R3	D2063
1/4	0.250	1/4	0.250	1 3/8	1.375	3	3.000	0.010	DM2-0422-R1	D2071
								0.020	DM2-0422-R2	D2082
								0.030	DM2-0422-R3	D2093
5/16	0.313	5/16	0.313	1 3/8	1.375	3	3.000	0.020	DM2-0522-R2	D2102
								0.030	DM2-0522-R3	D2113
								0.060	DM2-0522-R6	D2126
3/8	0.375	3/8	0.375	1 7/8	1.875	3 1/2	3.500	0.090	DM2-0522-R9	D2137
								0.020	DM2-0630-R2	D2142
								0.030	DM2-0630-R3	D2153
7/16	0.438	7/16	0.438	1 7/8	1.875	3 1/2	3.500	0.060	DM2-0630-R6	D2166
								0.090	DM2-0630-R9	D2177
								0.030	DM2-0730-R3	D2183
1/2	0.500	1/2	0.500	2 1/8	2.125	4	4.000	0.060	DM2-0730-R6	D2196
								0.020	DM2-0834-R2	D2202
								0.030	DM2-0834-R3	D2213
								0.060	DM2-0834-R6	D2226
								0.090	DM2-0834-R9	D2237

SERIES DMX - CARBIDE, 2 FLUTE, 30° CONSTANT HELIX

HIGH STRENGTH FLUTES

The high strength flutes were engineered for any difficult to machine material, including hardened tool steel, stainless steel, and high temp alloys.

- Premium micro-grain carbide substrate resists chipping, tool deflection, and has a high transverse rupture strength for greater feeds and speeds
- Large core design for increased stability; higher speeds & feeds; and reduced tool deflection
- Eccentric relief for enhanced edge strength along the flutes



To order a corner radius, use code "CR" & actual radius in the part number. For example, a standard AX-203 would be ordered as AX-203-CR-015, with "015" being the radius.

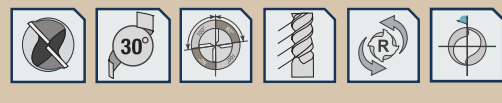
TIP & END



SHANK & LENGTH



FLUTE CONFIGURATION



MATERIAL



COATINGS



SERIES DM2BS - BALL END, STUB LENGTH



SHANK DIAMETER (D1)		CUTTER DIAMETER (D2)		FLUTE LENGTH (L2)		OVERALL LENGTH (L1)		PLAIN SHANK	
								PART #	EDP #
1/8	0.125	1/8	0.125	1/4	0.250	2	2.000	DM2-0204-BE	D001B
3/16	0.188	3/16	0.188	5/16	0.313	2 1/2	2.500	DM2-0305-BE	D002B
1/4	0.250	1/4	0.250	3/8	0.375	3	3.000	DM2-0406-BE	D003B
5/16	0.313	5/16	0.313	7/16	0.438	3	3.000	DM2-0507-BE	D004B
3/8	0.375	3/8	0.375	1/2	0.500	3 1/2	3.500	DM2-0608-BE	D005B
1/2	0.500	1/2	0.500	5/8	0.625	3 1/2	3.500	DM2-0810-BE	D006B

SERIES DM2BR - BALL END, REGULAR LENGTH



SHANK DIAMETER (D1)		CUTTER DIAMETER (D2)		FLUTE LENGTH (L2)		OVERALL LENGTH (L1)		PLAIN SHANK	
								PART #	EDP #
1/8	0.125	1/8	0.125	5/8	0.625	2 1/2	2.500	DM2-0210-BE	D101B
3/16	0.188	3/16	0.188	5/8	0.625	2 1/2	2.500	DM2-0310-BE	D102B
1/4	0.250	1/4	0.250	7/8	0.875	2 1/2	2.500	DM2-0414-BE	D103B
5/16	0.313	5/16	0.313	7/8	0.875	2 1/2	2.500	DM2-0514-BE	D104B
3/8	0.375	3/8	0.375	1 1/8	1.125	3	3.000	DM2-0618-BE	D105B
7/16	0.438	7/16	0.438	1 1/8	1.125	3	3.000	DM2-0718-BE	D106B
1/2	0.500	1/2	0.500	1 3/8	1.375	3 1/2	3.500	DM2-0822-BE	D107B
5/8	0.625	5/8	0.625	1 3/8	1.375	3 1/2	3.500	DM2-1022-BE	D108B
3/4	0.750	3/4	0.750	1 5/8	1.625	4	4.000	DM2-1226-BE	D109B
1	1.000	1	1.000	1 5/8	1.625	4	4.000	DM2-1626-BE	D110B

SERIES DM2BL - BALL END, LONG LENGTH



SHANK DIAMETER (D1)		CUTTER DIAMETER (D2)		FLUTE LENGTH (L2)		OVERALL LENGTH (L1)		PLAIN SHANK	
								PART #	EDP #
1/8	0.125	1/8	0.125	7/8	0.875	2 1/2	2.500	DM2-0214-BE	D201B
3/16	0.188	3/16	0.188	7/8	0.875	2 1/2	2.500	DM2-0314-BE	D202B
1/4	0.250	1/4	0.250	1 3/8	1.375	3	3.000	DM2-0422-BE	D203B
5/16	0.313	5/16	0.313	1 3/8	1.375	3	3.000	DM2-0522-BE	D204B
3/8	0.375	3/8	0.375	1 7/8	1.875	3 1/2	3.500	DM2-0630-BE	D205B
7/16	0.438	7/16	0.438	1 7/8	1.875	3 1/2	3.500	DM2-0730-BE	D206B
1/2	0.500	1/2	0.500	2 1/8	2.125	4	4.000	DM2-0834-BE	D207B
5/8	0.625	5/8	0.625	2 1/8	2.125	4	4.000	DM2-1034-BE	D208B
3/4	0.750	3/4	0.750	2 3/8	2.375	5	5.000	DM2-1238-BE	D209B
1	1.000	1	1.000	2 3/8	2.375	5	5.000	DM2-1638-BE	D210B

DM APPLICATION GUIDE • SPEED & FEED

WORK MATERIAL	TYPE OF CUT	AXIAL DOC	RADIAL DOC	NO. OF FLUTES	SPEED (SFM)	FEED (INCHES PER TOOTH)						
						1/8" (2 FL)	1/4" (2 FL)	3/8" (2 FL)	1/2" (2 FL)	5/8" (2 FL)	3/4" (2 FL)	1" (2 FL)
HARDENED & TOOL STEEL	PRE-HARDENED STEELS 25 to 48 Hrc	Roughing	.06 x D	.30 x D	2	140 - 185	0.0020 - 0.0022	0.0039 - 0.0043	0.0059 - 0.0065	0.0078 - 0.0086	0.0097 - 0.0107	0.0117 - 0.0129
		High Efficiency (HEM)	.06 x D	.30 x D	2	265 - 345	0.0020 - 0.0024	0.0039 - 0.0044	0.0058 - 0.0066	0.0078 - 0.0088	0.0097 - 0.0110	0.0117 - 0.0132
		Finishing	.07 x D	.015 x D	2	170 - 220	0.0030 - 0.0034	0.0059 - 0.0064	0.0089 - 0.0096	0.0118 - 0.0127	0.0148 - 0.0159	0.0177 - 0.0191
	HARDENED STEELS Less than 48 Hrc	Roughing	.06 x D	.30 x D	2	140 - 185	0.0020 - 0.0022	0.0039 - 0.0043	0.0059 - 0.0065	0.0078 - 0.0086	0.0097 - 0.0107	0.0117 - 0.0129
		High Efficiency (HEM)	.06 x D	.30 x D	2	265 - 345	0.0020 - 0.0024	0.0039 - 0.0044	0.0058 - 0.0066	0.0078 - 0.0088	0.0097 - 0.0110	0.0117 - 0.0132
		Finishing	.07 x D	.015 x D	2	170 - 220	0.0030 - 0.0034	0.0059 - 0.0064	0.0089 - 0.0096	0.0118 - 0.0127	0.0148 - 0.0159	0.0177 - 0.0191
	HARDENED STEELS 48 to 57 Hrc	Roughing	.05 x D	.25 x D	2	110 - 140	0.0020 - 0.0022	0.0039 - 0.0043	0.0059 - 0.0065	0.0078 - 0.0086	0.0097 - 0.0107	0.0117 - 0.0129
		High Efficiency (HEM)	.05 x D	.25 x D	2	225 - 295	0.0020 - 0.0024	0.0039 - 0.0044	0.0058 - 0.0066	0.0078 - 0.0088	0.0097 - 0.0110	0.0117 - 0.0132
		Finishing	.06 x D	.015 x D	2	115 - 150	0.0030 - 0.0034	0.0059 - 0.0064	0.0089 - 0.0096	0.0118 - 0.0127	0.0148 - 0.0159	0.0177 - 0.0191
	HARDENED STEELS 58 to 65 Hrc	Roughing	.04 x D	.25 x D	2	90 - 120	0.0020 - 0.0022	0.0039 - 0.0043	0.0059 - 0.0065	0.0078 - 0.0086	0.0097 - 0.0107	0.0117 - 0.0129
		High Efficiency (HEM)	.04 x D	.25 x D	2	185 - 240	0.0020 - 0.0024	0.0039 - 0.0044	0.0058 - 0.0066	0.0078 - 0.0088	0.0097 - 0.0110	0.0117 - 0.0132
		Finishing	.03 x D	.01 x D	2	115 - 150	0.0020 - 0.0024	0.0039 - 0.0044	0.0059 - 0.0066	0.0078 - 0.0087	0.0098 - 0.0109	0.0117 - 0.0131
	HARDENED STEELS Greater than 65 Hrc	Roughing	.025 x D	.20 x D	2	55 - 75	0.0010 - 0.0012	0.0019 - 0.0023	0.0029 - 0.0035	0.0038 - 0.0046	0.0047 - 0.0057	0.0057 - 0.0069
		High Efficiency (HEM)	.025 x D	.20 x D	2	125 - 165	0.0020 - 0.0024	0.0039 - 0.0044	0.0058 - 0.0066	0.0078 - 0.0088	0.0097 - 0.0110	0.0117 - 0.0132
		Finishing	.02 x D	.01 x D	2	90 - 120	0.0020 - 0.0024	0.0039 - 0.0044	0.0059 - 0.0066	0.0078 - 0.0087	0.0098 - 0.0109	0.0117 - 0.0131

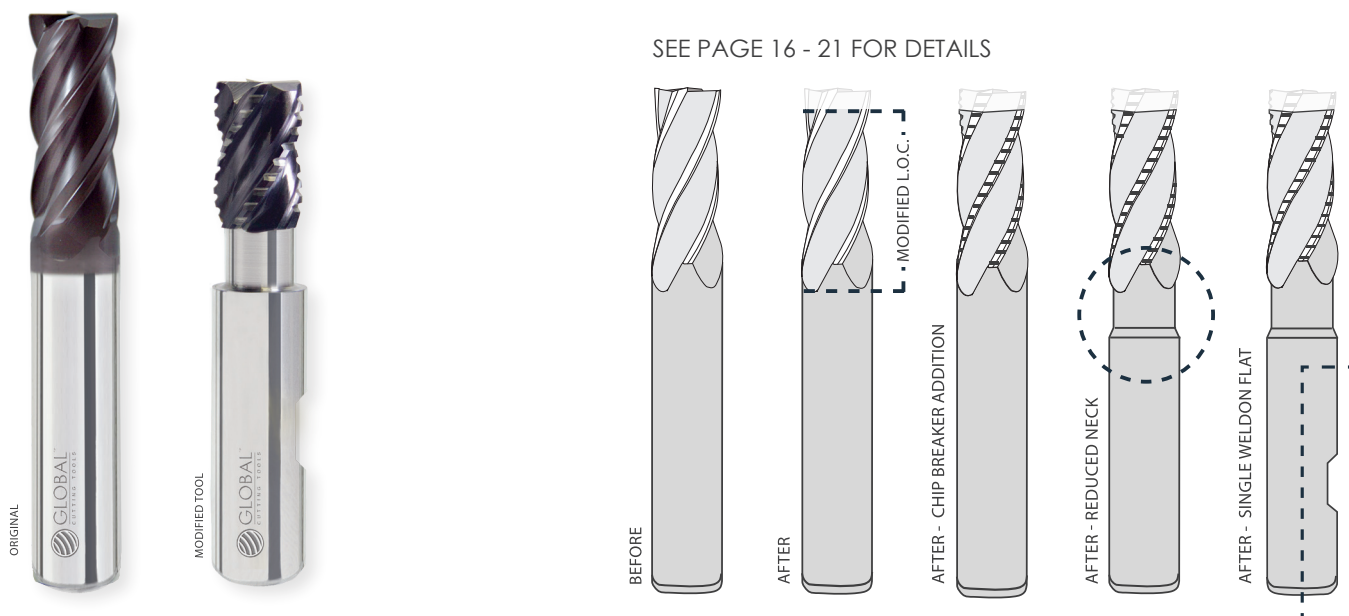
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PROGRAM

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SEE PAGE 16 - 21 FOR DETAILS





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We strive to remain at the forefront of progress, while building lasting partnerships throughout the supply chain. We work every day to better understand the changing demands of the industry and anticipate them whenever possible. We like to imagine our customers proudly placing our tools in their machine holders, confident they have the longest lasting and most efficient end mill available on the market.

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